

2020 CALIBRATION PRICE LIST

IBB Technology of America, Inc
 N19 W6723 Commerce Ct. Cedarburg, WI 53012
 Phone: (262) 387-1233
 Email: sales@ibbtechusa.com

HARD / FIXED LIMIT GAGES			
ITEM	PRICE	ITEM	PRICE
1,2,3, Blocks	24.00 each	Parallels (to 48")	18.00 each
Air Plugs & Rings	11.00 each	Pi Tapes	31.00 each
Angle Blocks	11.00 each	Pin Gages - Flush	31.00 each
Angle Gages	8.00 each	Pin Gages - Individual	6.00 each
Angle Plates	55.00 each	Pin Gages in Sets - Class X & Deltronic	6.00 each
API Thread Gages	94.00 each	Pin Gages in Sets - Class Z & ZZ	0.85 each
Ball Bar Set	15.00 per ball	Radius Gages	8.00 per leaf
Caliper Masters	11.00 per step	Reference Blocks & Gages	11.00 per dim.
Chamfer Check Rings	12.00 each	Reference Masters	28.00 each
Crest Check Plugs	24.00 each	Screw Pitch Gages	8.00 per leaf
Crest Check Rings	24.00 each	Set Plugs - HiLo	14.00 per end
Crest Check Rings	24.00 each	Set Plugs - Standard	10.00 per end
Cylindrical Plugs -Standard to 24"	8.00 per end	Setting Discs	11.00 each
<i>Add \$4 for each Depth Notch</i>		Spline Gages (without form data)	36.00 each
Cylindrical Rings (to 20")	11.00 each	Square Plug Gages	14.00 per end
Cylindrical Squares	28.00 each	Squares (granite or steel)	24.00 each
Depth Master - Leitech	48.00 each	Steel Rules	24.00 each
Depth Master – Standard	11.00 per step	Step Blocks	11.00 per step
Feeler Gages	4.00 per leaf	Straight Edges (to 48")	24.00 each
Fillet Gages	7.00 per leaf	Tape Measures	24.00 each
Flat Plug Gages	7.00 per end	Taper Thickness Gage	10.00 each
Gage Balls	8.00 each	Tapered Cylindrical Plug Gages	24.00 each
Gage Block Accessories	7.00 per block	Tapered Cylindrical Ring Gages	24.00 each
Gage Block - by Individual	7.00 per block	Tapered Thread Plugs	18.00 per end
Gage Blocks (up to 4")	2.50 per block	Tapered Thread Rings	18.00 each
Gage Block - Long (over 4")	7.00 per block	Thread Plugs - Concentricity	17.00 per end
Gage Block Stack	28.00 each	Thread Plugs – Standard	10.00 per end
Gear Wires	7.00 per wire	<i>Add \$4 for each Depth Notch</i>	
Glass Scale	50.00 each	Thread Rings - Concentricity	24.00 each
Hardness Test Blocks	28.00 each	Thread Rings - Standard	12.00 each
Height Masters	11.00 per step	Thread Roll Gages	33.00 each
Height Risers	28.00 each	Thread Roll Masters	61.00 each
Hex Plug Gages	14.00 per end	Thread Wires	4.50 each
Jo Blocks (Spacer Blocks)	6.00 each	Tri Roll Gages	12.00 per roll
Laser Micrometer Standards	28.00 each	Tru Position Locating Plugs	18.00 each
Micrometer Length Standards	9.00 each	V-Blocks	28.00 each
Optical Flats	36.00 each	Wire Gage	12.00 each

The calibrations within our certificates are traceable through NIST or another National Metrology Institute to the International System of Units (SI) and performed in accordance with ISO 17025:2017 and ANSI/NCSL Z540.1. Reference our Scope of Accreditation, AC-1253.

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MECHANICAL GAGES			
ITEM	PRICE	ITEM	PRICE
Air Gages / Columns	50.00 each	Hydrometers	50.00 each
Air Plugs & Rings	11.00 each	Indicator Calibrators	72.00 each
Bench Centers	72.00 each	Indicators – Depth, Dial, Digital, Test	14.00 each
Bore Gages	21.00 each	Internal Caliper Gages	18.00 each
Bore Gage Heads	10.00 each	Levels	28.00 each
Brinell Scopes	55.00 each	Micrometers -	
Calipers – Depth, Dial, Digital, Vernier	14.00 each	Bench	72.00 each
Calipers - Gear Tooth	36.00 each	Bore & Tri-Bore, Hole or Internal	21.00 each
Center Finders	24.00 each	Depth (add \$3 per rod)	18.00 each
Chamfer Check Gages	18.00 each	Groove, Outside, Thread, Pitch or V-anvil	18.00 each
Clinometers	50.00 each	Inside or Indicating	50.00 each
Coating Thickness Specimens	6.00 each	Interchangeable Anvil (add \$5 per anvil)	50.00 each
Coating Thickness Testers	50.00 each	Micrometer Heads	31.00 each
Co-Ax Indicators	14.00 each	Planer/Shapers	24.00 each
Combination Squares	24.00 each	Protractors	28.00 each
Comparator Stands	24.00 each	Reference Scales – Glass, 1 axis	61.00 each
Comparators (ID or OD)	31.00 each	Refractometers	50.00 each
Comtorgages	31.00 each	Setting Fixtures	88.00 each
Countersink Gages	18.00 each	Sine Bars	24.00 each
Crimper Gages - Go-No Go	33.00 each	Sine Plates	55.00 each
Crimper Gages - Pull (Tensile Strength)	55.00 each	Single Axis Tables	116.00 each
Crimper Gages - Ratchet Release	33.00 each	Snap Gages - Go, No Go	18.00 each
Crimper Gages with Die Sets - (Hydraulic, Electrical, Pneumatic)	275.00 each	Snap Gages with Indicator	34.00 each
Deep Throat Gages	18.00 each	Split Ball Bore Gages (add \$10 per ring)	18.00 each
Depth Calipers - Dial & Digital	14.00 each	Surface Finish Standards	110.00 each
Depth Indicators - Dial & Digital	14.00 each	Surface Plates (\$25 minimum per plate)	7.00 per sq. ft.
Durometers	28.00 each	Surface Plate Lapping (\$25 min per plate)	17.00 per sq. ft.
Durometer Standards	10.00 each	Surface Roughness Standards	33.00 each
External Caliper Gage	18.00 each	Surface Roughness Testers	50.00 each
Glossmeters	61.00 each	Telescoping Gages	7.00 each
Glossmeter Standards	33.00 each	Thickness Gages	24.00 each
Groove Gages	18.00 each	Universal Edge Finders	50.00 each
Hardness Testers	55.00 per scale	Versa Gages	44.00 each
Height Gages (to 48")	36.00 each	Vises	44.00 each

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TORQUE, FORCE & ELECTRONICS			
ITEM	PRICE	ITEM	PRICE
Ammeters	72.00 each	Pressure Transducers	77.00 each
Amplifier & Probe	72.00 each	Stop Watches	39.00 each
Barometers	50.00 each	Stroboscopes	55.00 each
Chart Recorders – Temp / %RH	50.00 each	Tachometers	55.00 each
Clamp-on Meters	110.00 each	Temperature Gages - Infrared	72.00 each
Electrical Testers - Handheld	110.00 each	Temperature Gages - Standard	50.00 each
Force Gages (to 250 lbs.)	55.00 each	Thermocouples	55.00 each
Ground Resistance Testers - Clamp , Digital	110.00 each	Thermometers	50.00 each
Hygrothermometers	50.00 each	Timers	36.00 each
Hypot Testers	77.00 each	Torque Analyzers	110.00 each
Load Cells	55.00 each	Torque Screwdrivers	36.00 each
Multimeters - Bench	143.00 each	Torque Testers	110.00 each
Multimeters – Handheld	110.00 each	Torque Watches	36.00 each
Ohm Meters	110.00 each	Torque Wrenches (100 in oz. - 500 ft. lbs.)	36.00 each
Optical Comparators with 1 Lens	182.00 each	Ultrasonic Thickness Gages	50.00 each
<i>Add \$55 for each additional Lens</i>		Universal Length Measurement System	182.00 each
Power Supplies	55.00 per output	Weights (to 30 lbs. / 13 kg)	22.00 each
Precision Scales & Balances (to 30 lbs.)	61.00 each		
Pressure Gages (to 10,000 psi)	36.00 each		
ADDITIONAL SERVICES			
ITEM	PRICE	ITEM	PRICE
ONSITE CALIBRATION - per technician. Minimum quantities and additional charges may apply	95.00 per day	CERTIFICATE REVISIONS	5.50 each
MINIMUM ORDER REQUIREMENT	25.00 per PO	CALIBRATION RECALL EXTENSIONS	5.50 each
REPAIR SERVICES	By Quote	ADJUSTMENTS - resetting thread rings, reversing plug members. Includes final adjustment results	28.00 each
\$25 Evaluation Fee - fee waived if repaired by IBB		PICKUP AND DELIVERY - available in the Milwaukee metro area. Call for details.	15.00 per round trip
NEW GAGE SALE - from all major manufacturers	By Quote	STANDARD PAYMENT TERMS	Net 30 days

* All calibration orders include long form certificates with measurement data, unless otherwise specified.

* IBB Technology can also provide a paperless calibration program! Call for details and/or to arrange for a demonstration of our IndySoft software.

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